



Solid End Cap made on AISI 316L - 1.4404

A	L	ASTM A270	DIN 32676	ISO 1127	Material	Finishing	Code
25,00	6,00	1/2" - 3/4"	-	-	1.4404	SF-1	125Z60050SF1
						SF-4	125Z60050SF4
						LL	125Z60050LL
						LL-E	125Z60050LL-E
34,00	6,00	-	DN 10-15-20	DN 8-10-15	1.4404	SF-1	125Z6D010SF1
						SF-4	125Z6D010SF4
						LL	125Z6D010LL
						LL-E	125Z6D010LL-E
50,50	6,00	1" - 1.1/2"	DN 25-32-40	DN 20-25-32	1.4404	SF-1	125Z60100SF1
						SF-4	125Z60100SF4
						LL	125Z60100LL
						LL-E	125Z60100LL-E
64,00	7,00	2"	DN 50	DN 40	1.4404	SF-1	125Z60200SF1
						SF-4	125Z60200SF4
						LL	125Z60200LL
						LL-E	125Z60200LL-E
77,50	7,00	2.1/2"	-	DN 50	1.4404	SF-1	125Z60250SF1
						SF-4	125Z60250SF4
						LL	125Z60250LL
						LL-E	125Z60250LL-E
91,00	7,00	3"	DN 65	DN 65	1.4404	SF-1	125Z60300SF1
						SF-4	125Z60300SF4
						LL	125Z60300LL
						LL-E	125Z60300LL-E
106,00	6,35	-	DN 80	DN 80	1.4404	SF-1	125Z6D080SF1
						SF-4	125Z6D080SF4
						LL	125Z6D080LL
						LL-E	125Z6D080LL-E
119,00	7,90	4"	DN 100	-	1.4404	SF-1	125Z60400SF1
						SF-4	125Z60400SF4
						LL	125Z60400LL
						LL-E	125Z60400LL-E
130,00	10,00	-	-	DN 100	1.4404	SF-1	125Z6D100SF1
						SF-4	125Z6D100SF4
						LL	125Z6D100LL
						LL-E	125Z6D100LL-E
167,00	11,00	6"	-	-	1.4404	SF-1	125Z60600SF1
						SF-4	125Z60600SF4
						LL	125Z60600LL
						LL-E	125Z60600LL-E

SF-1

Int. finishing: $Ra \leq 0,4 \mu\text{m}$ Machined Finish
 Ext. finishing: $Ra \leq 0,8 \mu\text{m}$ Machined Finish

SF-4

Int. Finishing: $Ra \leq 0,4 \mu\text{m}$ Machined Finish
 + Electropolishing
 Ext. Finishing: $Ra \leq 0,8 \mu\text{m}$ Machined Finish
 + Electropolishing

LL

Int. Finishing: $Ra \leq 0,4 \mu\text{m}$ Mirror Polished
 Ext. Finishing: $Ra \leq 0,8 \mu\text{m}$ Mirror Polished

LL-E

Int. Finishing: $Ra \leq 0,4 \mu\text{m}$ Mirror Polished
 + Electropolishing
 Ext. Finishing: $Ra \leq 0,8 \mu\text{m}$ Mirror Polished
 + Electropolishing

